

# Work Order ID 123244

August-01-14 12:59:59 PM

**\*123244\***

Page 1

Item ID: D3012-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Decal  
Start Date: 8/01/14 Start Qty: 12.00 **\*12\*** Cust Item ID:  
Required Date: 8/08/14 Req'd Qty: 12.00 **\*12\*** Customer:  
Reference:

Approvals: Process Plan: CY Date: 14/08/01 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3012	Rev A

100 PURCHASING 0.00  
**\*100\***  
Purchasing Memo 0.00  
Purchasing Issue P/O: 25275  
Make per Dwg D3012  
Manufacture from 3M 7mil masking film p/n 8522CP  
Material release note required

CY 14/08/01 12

110 Receive & Inspect for Damage & Mat'l Certs 0.00  
**\*110\***  
Packaging Memo 0.00  
Packaging Ensure Material Release Note is attached

P 14/8/12 (12)

120 QC6- Inspect dimensions to drawing 0.00  
**\*120\***  
QC Memo 0.00  
Quality Control

DAS  
16  
9-89  
14/8/12

Work Order ID 123244

\*123244\*

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August-01-14 12:59:59 PM

Item ID: D3012-1 Accept \*N9000040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Decal  
 Start Date: 8/01/14 Start Qty: 12.00 \*12\* Cust Item ID:  
 Required Date: 8/08/14 Req'd Qty: 12.00 \*12\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	
130	Identify as per dwg & Stock Location: _____	0.00								
*130*										
Packaging	Memo	0.00								
Packaging										
140	QC21- Final Inspection - Work Order Release	0.00								
*140*										
QC	Memo	0.00								
Quality Control										

14/8/14 (12)

MLJ 14-08-11

4-8-8



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3012	REV. A SHEET 1 OF 1
DATE 01.03.30		TITLE DECAL	SCALE 1:1
A	01.03.30	NEW ISSUE	

**RELEASED**  
01.04.06 *[Signature]*

- POINT A -  
SWL=300lb/136kg  
DO NOT USE WITH POINT B  
P/N D3012-1

D3012-1

- POINT B -  
SWL=500lb/227kg  
DO NOT USE WITH POINT A OR C  
P/N D3012-3

D3012-3

- POINT C -  
SWL=300lb/136kg  
DO NOT USE WITH POINT B  
P/N D3012-5

D3012-5

MATERIAL: WHITE LETTERS ON BLACK ADHESIVE BACK  
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP

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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO25275

Purchase Order Date 8/1/2014

PO Print Date 8/1/2014

Page Number 7 of 8

**Order From :**

VC-STU001

**Ship To :** DART AEROSPACE LTD

STUDIO DE LETTRAGE 2001  
210 MAIN WEST  
HAWKESBURY, ON K6A 2H6  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

613 632 5449

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

Destination-Collect

**Line Total:** \$80.00

19 D4732-39P

Label

8/12/2014

Yes

8/12/2014

12.00

Each

\$6.67

\$80.00

AS PER DWG D4732 REV. B  
B123219

**Line Total:** \$80.00

20 D4732-41P

Label

8/12/2014

Yes

8/12/2014

12.00

Each

\$6.67

\$80.00

AS PER DWG D4732 REV. B  
B123220

**Line Total:** \$80.00

22 D3012-1P

Decal

8/12/2014

Yes

8/12/2014

12.00

Each

\$6.67

\$79.99

AS PER DWG D3012 REV.A  
B123244

**Note:**

8/1/2014

**Studio de Lettrage**

210 Main Street W  
Hawkesbury, Ontario K6A 2H6

**INVOICE**

Invoice No.: 22764  
Date: 08/07/2014  
Ship Date: 08/07/2014  
Page: 1  
Re: Order No. WO13208

**Sold to:**

Dart Aerospace Ltd  
1270 Aberdeen  
Hawkesbury, Ontario K6A 1K7

**Ship to:**

Dart Aerospace Ltd  
Hawkesbury, Ontario

632-9577

**Business No.:** 82500 7651 RT0001

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
			PO#25275	H		
12			D4732-1P	H	6.6667	80.00
12			D4732-3P	H	6.6667	80.00
12			D4732-7P	H	6.6667	80.00
12			D4732-9P	H	6.6667	80.00
12			D4732-11P	H	6.6667	80.00
12			D4732-13P	H	6.6667	80.00
12			D4732-15P	H	6.6667	80.00
12			D4732-17P	H	6.6667	80.00
12			D4732-19P	H	6.6667	80.00
12			D4732-21P	H	6.6667	80.00
12			D4732-23P	H	6.6667	80.00
12			D4732-25P	H	6.6667	80.00
12			D4732-27P	H	6.6667	80.00
12			D4732-29P	H	6.6667	80.00
12			D4732-31P	H	6.6667	80.00
12			D4732-33P	H	6.6667	80.00
12			D4732-35P	H	6.6667	80.00
12			D4732-37P	H	6.6667	80.00
12			D4732-39P	H	6.6667	80.00
12			D4732-41P	H	6.6667	80.00
12			D3012-1P	H	6.6667	80.00
			H - HST 13%			
			HST			218.40
Studio de Lettrage HST: #825007651RT0001						
Shipped By: Tracking Number:					Total Amount	
Comment:						
Sold By:						
						1,898.40

\*\*\*\*Certificate of Conformity\*\*\*\*

Customer:

Studio de Lettrage 2001

Purchase Order #:

PO # 25275

Packing Slip #:

WO # 13208

Part #:

Serial #:

Description:

D4732-1P to D4732-41P.  
03012-1

Quantity:

22 Batches of 12.

Declaration:

I hereby certify that:

1. The above the listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Signature:

AVERY

APPROVAL:

Natasha B. Lafleche

Signature:

Production Coordinator

DATE:

Aug. 7<sup>th</sup> 2014

5/14/15/18

## PRODUCT DATA SHEET



### Avery® IPM™ 2031

issued: 01/04/2005

#### Introduction

Avery® IPM™ 2031 is a high quality pressure-sensitive vinyl film, designed for use on wide format inkjet printers. Avery® IPM™ 2031 has excellent printing properties, allowing crisp print quality with bright and vibrant colours. Avery® IPM™ 2031 offers rapid ink drying and a water-resistant material. It combines good adhesion during its life and easy removal afterwards.

#### Description

Facefilm: 80-micron premium white calendered, topcoated vinyl.  
Adhesive: removable, acrylic based  
Backing paper: one side coated kraft paper, 140 g/m<sup>2</sup>

#### Features

- Excellent printability
- Vibrant and bright colours
- Crisp print quality
- Spray water resistant with specific pigmented inks
- Good adhesion, excellent removability
- Warranty on outdoor durability

#### Recommendations for use

A wide variety of full-colour graphics for indoor - and **short/medium term outdoor** applications such as posters, murals, displays, exhibition stands, vehicle graphics etc. Avery® IPM™ 2031 is suitable for application to a wide variety of substrates and will remove cleanly for up to 1 year after application.

IPM media should be handled with care as any surface contamination may affect the print quality. Media should be processed in an environment of 15-25°C and 30-70% relative humidity. After drying, the finished prints should be wrapped in polyethylene film and despatched flat or rolled with the printed side facing outwards. To protect prints against water, UV/light and abrasion, overlamination with a clear film is recommended. For specific details of Avery® DOL combinations, refer to "Technical Bulletin 5.3. Recommended combinations of Avery® Overlaminates and Avery® Digital Print Media"

**Always test your combination of Avery® IPM™ medium, inkjet printer and inks prior to commercial use.**

#### Compatibility

Avery® IPM™ 2031 is compatible with a broad selection of inkjet printers, when printing with pigmented, water based inks. For specific details refer to "Technical Bulletin 5.6 Avery Dennison Inkjet Print Media - Printer compatibility".

#### Durability:

Avery® IPM™ 2031 is warranted for outdoor use in conjunction with pigmented outdoor inks from HP, Encad and Colorspan. The warranted period varies from type of application and type of overlaminate from 18 months up to 5 years. For full details, see our Avery® IPM™ Outdoor warranty.



www.averygraphics.com

Graphics Division  
Rijndijk 88, P.O. Box 118  
2394 ZG Hazerswoude - The Netherlands  
Tel +31 71 3421500 - Fax +31 71 3421538

## PRODUCT CHARACTERISTICS

Avery® IPM™ 2031

### Physical properties

Features	Test method <sup>1</sup>	Results
Caliper, facefilm	ISO 534	80 µm
Gloss	ISO 2813, 20°	1%
Dimensional stability	DIN 30646	0.3 mm. max
Adhesion, initial	FINAT FTM-1, stainless steel	180 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	260 N/m
Flammability		Self extinguishing
Accelerating ageing	DIN 53587, 500h exposure	No negative impact on film Performance
Shelf life	Stored at 22° C/50-55 % RH	2 years
Removability		up to 1 year
Not when applied to: Nitro-cellulose paints, ABS, Polystyrene, certain types of PVC		
Durability <sup>2</sup>	Overlaminated with DOL 4300	5 years
	Overlaminated with DOL 1000, DOL 1100 with overlaps	3 years
	Overlaminated without overlaps for static applications only	2 years
	Without overlaminate and used for static, Non-abrasive application ONLY	18 months

Only when printed with ENCAD GO, HP and Colorspan pigmented inks and when properly applied in accordance with our application instructions. Only applicable for vertical exposure.

### Temperature range

Features	Results
Application temperature	Minimum: +10°C
Service temperature	-20°C to +80°C

#### Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change. In case of any ambiguities or differences between the English and foreign versions of these Conditions, the English version shall be controlling.

#### Warranty

Avery® branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing. All Avery® branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

#### 1) Test methods

More information about our test methods can be found on our website.

#### 2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



[www.averygraphics.com](http://www.averygraphics.com)

Graphics Division  
Pijndijk 86, P.O. Box 118  
2394 ZG Hazerswoude - The Netherlands  
Tel +31 71 3421500 - Fax +31 71 3421538